



Chamak Paintchem Limited

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N.C.P.S. GREY

CHAMAK High Build P.S.Grey is based on Nitrocellulose, nonoxidising resin and ptastisizers. It is one pack, airdrying primer surfacer. it dries fast and hard. it has good adhesion on primed surface, Automotive Paints or Classic car paint can be applied on it.

Recommended Use	: It is recommended to apply as a primer surfacer on cars, scooters, trucks, body and transport vehicles.
Finish	: Smooth & matt.
Colour	: Grey, White & Black,
Covering Capacity on Smooth Mild Steel Surface	: 10 to 12 sq. mt./lit/Coat depending upon surface and spaying loss for 25 micron dry film thickness.
Drying Time	: Surface Dry - 5 minutes. Hard Dry - 2 to 3 hours. Overcoating interval
Flash Point	: Above 25°C (75°F)
Thinner Recommended	: CHAMAK N.C. Thinner No.111/199
Method of Application	: By Putty at a pressur of 40 to 50 P.S.I.
Application Viscosity	: 20 to 25 sec. by F.C. No.4 at 30°C
Subsequent Coat	: CHAMAK Automotive Paint, Classic Car Finish
Direction For use	: Surface shall be free from rust, grease, oil, moisture, dirt and loose flakes. Apply first CHAMAK Automotive Primer Brown. After thorough drying and sanding with emery paper apply two coats of CHAMAK P.S.Grey using recommended thinner at an interval of 15 to 20 minutes between coats. Dry it overnight. Then apply subsequent coats. Stir the contents throughly.
Shelf Life	: As long as containers are kept sealed it can be stored up to 12 months without deterioration.
Packing	: 20 Litres, 4 Litres, 1 Litre, 500 mls.