



# Chamak Paintchem Limited

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## CLEAR GLOSSY, CLEAR MATT & MELAMINE CLEAR

This is a specialised product from CHAMAK in two packs system of Base and Hardner. CHAMAK is available as Clear Glossy or as Clear Matt. This premium coating with melamine protects wood for years together from Melamine Wood Finish, water, insect attack etc. As Clear satin shows excellent resistance to stain from edible oils and fats, foods, hot beverages.

- Recommended Use : For application on wood.
- Application Viscosity : For brushing : 25 to 30 Sec. by Fc4 @ 30° C  
For spraying : 20 to 25 Sec. by Fc4 @ 30° C
- Thinner : CHAMAK melemine Thinner for CHAMAK natural finish
- Mixing Ratio : Base to Hardner in 19 : 1 by volume.
- Curing Time : 30 Minutes.
- Drying Time : Surface dry : Approx. 30 minutes.  
Hard dry : Approx. 15 to 20 hours.  
Recoating : After overnight.
- Covering Capacity : 9 sq. meters/liter per coat by brush. 6 sq. meters/liter per coat by spray 22 to 25 micron dry film thickness.
- Finish : Smooth and either Glossy or Matt.
- Flash Point : Above 15° C
- Directions : Sand the wood surface along the grains with suitable sand paper. Wipe the surface clean free of loose dust. Now fill the surface with wood filler N-C. Sanding Sealer After 2/3 hours of diying, sand it again with emery paper no.320. Again ensure that surface to be coated is free from loose dust etc. Now take out CHAMAK Base and CHAMAK Hardner in glass or plastic or enameled container and mix them in 9 : 1 ration (by volume). Let the mixture stand for 30 minutes for cure. Now apply by brush or spray using recommended thinner. Use the mixture withing 8 hours. After 48 hours of application buff the surface with buffing mops to enhance gloss if CHAMAK Clear glossy is applied.
- Packing : 20 lit, 4 lit, Hit 6 500 ml.