



Chamak Paintchem Limited

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CLEAR GOSSY, CLEAR MATT & POLYURETHANE

This is specialised product form CHAMAK in two packs system of Base and Hardner CHAMAK Polyurethane coating is available as Clear Glossy & Clear Matt finish. This premium coating protects wood & metal from heat, water, insect, alkali, ultraviolet attack etc. It shows excellent resistance to stain for edible oils and fats, foods, hot beverages.

Recommended Use	:	For application on wood & metal
Application Viscosity	:	For brushing - 25 to 30 sec. by FC-4 @ 30° C For spraying - 20 - 25 Sec. By FC-4 @ 30° C
Thinner	:	Chamak PU - Thinner
Mixing Ratio	:	Base to Hardener 3:1 By Volume
Curing Time	:	30 Minutes
Drying Time	:	Surface Dry : approx 30 minutes. Hard Dry - approx 12-15 hours Recoating - after 4 - 5 hours
Covering Capacity	:	9 Sq. meters / Ltr. per coat by brush 6 Sq. meters /Ltr. per coat. by spray
Finish	:	Smooth and either glossy or matt
Direction For Use	:	Sand the surface along the grains with suitable sand paper. Wipe the surface clean free of loose dust. Now fill the surface with filler, sanding sealer. After 2/3 hours of drying, sand it again with suitable paper. Again ensure that surface to be coated it free from loose dust etc. Now take our CHAMAK base and hardner in glass or plastic or enameled container and mix them in 3:1 ratio (by volume) let the mixture stand for 30 minutes for cure. Now apply by brush or spray, using recommend thinner. use the mixture within 4 hours. After 48 hours of application buff the surface with burffing mops to enhance gloss, If CHAMAK clear glossy is applied.
Packing	:	20 Lit, 4 Lit, 1Lit.