



Chamak Paintchem Limited

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AUTO PRIMER BROWN

CHAMAK AUTO Primer Brown is based on syn. Resin. & Anticorrosive pigments. It is ideal for new, pickled, abrasive blasted or slightly rusted steel in production and steel fabricating operations. It is also suited for maintenance or new construction work where fast drying is desired. It is formulated especially for spray application, but may be applied by brush. It dries hard to form a good tough coating. Special feature of this primer is NC base primer & Putty can be applied after hard drying of the primer.

Recommended Use	:	It is applied on ferrous substrates. On transport vehicles, cars, scooters body, maintenance & New construction work where fast drying is desired.
Finish	:	Smooth & matt.
Colour	:	Brown
Covering Capacity on Smooth Mild Steel Surface	:	Dry film thickness depending upon surface and normal spraying loss.
Drying Time	:	Surface Dry - Less than 30 minutes. Hard Dry - Less than 16 hours. Overcoating time - Minimum 8 to 10 hours.
Flash Point	:	Above 24° C (75° F)
Thinner Recommended	:	N. C. Thinner No. 111/199
Application Viscosity	:	Brushing - 50 to 60 sec. at 30 °C by F.C. No.4 Spraying - 30 to 35 sec. at 30 °C by F.C. No.4
Method of Application	:	By brush or spray at a pressure of 40 to 50 P.S.I.
Subsequent Coat	:	CHAMAK Enamels, CHAMAK P.S. Grey, CHAMAK Putty, etc.
Direction For Use	:	Remove dust, oil, grease, moisture, rust & other loose flakes etc. Apply CHAMAK Auto Primer Brown by adjusting the viscosity with recommended thinner for brushing or spraying. Allow primer coat to hard dry. Sand the primer coat with sand paper & apply subsequent coat. Stir well prior to use.
Packing	:	20 Litres, 4 Litres. 1 Litre, 500 mls.