



Chamak Paintchem Limited

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POLYURETHANE AUTOMATIVE PAINTS

This is specialised product from CHAMAK in two packs system of Base and hardener. It is formulated in accordance with the latest development in the lacquer industry. It is based on selected Grades of polyurethane, high grade of non oxidising resin. It is pigmented with high capacity, Light fast pigment to produce high gloss, hard flexible and durable film. It has very Water, Petrol and Lubricating Oil resistance. It has very good rubbing properties and durability.

Recommended Use	:	It is used for auto mobiles, two-wheelers, transport vehicles and engineering goods, fans, refrigerators, machineries etc.
Finish	:	Smooth & glossy.
Colour	:	White, black, cream, green, gray, red, etc.
Covering Capacity on Smooth Mild Steel Surface	:	10 to 12 sq. mt/ltr. for 30 micron dry film thickness.
Mixing Ratio	:	Base to Hardner 3:1 by volume
Thinner Recommended	:	Chamak N.C. Thinner
Application Viscosity	:	For brushing -25 to 30 sec. by FC -4 & 75 ⁰ F For spraying -20 -25 sec. by FC-4 30 ⁰ F
Curing Time	:	30 Minutes
Drying Time	:	SD approx 30 minutes HD - approx 12-15 hours Recoating : after 4 - 5 hours
Flash Point	:	Above 25 ⁰ F
Direction For Use	:	Remove dirt / grease / oil / dust. clean the surface properly. ensure that CHAMAK primer sufacer applied over the body has thoroughly dried and has been sanded down properly spray 2 to 3 coats. Now take out CHAMAK base and hardner mix them in 3:1 ratio (by volume) let the mixture stand for 30 minutes for cure. Now Apply by brush or spray using recommended thinner use the mixture within 4 hours.
Packing	:	20 Lit, 4 Lit, 1 Lit