



# Chamak Paintchem Limited

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## N. C. FINISH AUTOMATIVE PAINT

This is one pack quick drying Nitrocellulose base paint, it is formulated in accordance with the latest development in the lacquer industry. It is based on selected grades of Nitrocellulose, high grade of non oxidising resin and plasticizer. It is pigmented with high capacity, light fast pigment to produce high gloss, hard flexible and durable film. It has very good rubbing properties. The metallic shades give a dual tone effect and are extremely brilliant glossy and durable.

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| Recommended Use                                | : It is used for automobiles two-wheelers, transport vehicles and engineering goods, fans, refrigerators, etc.  |
| Finish   | : Smooth & glossy.  |
| Colour   | : As per shade card including White, Red, White S. J. Black Aluminium & Matt Black  |
| Covering Capacity on Smooth Mild Steel Surface | : 12 to 13 sq. mt./lt./Coat depending upon surface and spraying loss (Cars 4 to 5 litres Scooters 1 to 1.5 litres depending upon models. For 30 micron dry film thickness)  |
| Drying Time                                    | : Surface Dry 5 minutes. Hard Dry 1 to 2 hours.   |
| Flash Point                                    | : Above 25 <sup>0</sup> C (75 <sup>0</sup> F)   |
| Thinner Recommended                            | : Chamak N.C. Thinner No. 199/111   |
| Method of Application                          | : By spray at pressure of 40 to 50 P.S.I.   |
| Recommended Primer                             | : Chamak N.C.P.S. Grey.   |
| Direction For Use                              | : Remove dirt grease, oil dust. Clean the surface property. Adjust the viscosity of lacquer 18 sec.by F.C. No.4 with CHAMAK N.C.Thinner No,199/111 Ensure that CHAMAK P.S. applied over the body has thoroughly dried and has been sanded down properly Spray 2 to 3 coats of lacquer at a pressure of 40 to 50 PSI at an interval of 10 to 15 minutes between coats. Airdry overnight Scuff the surface with No. 400 wet or dry silicon carbide paper using soap and water. Clean the surface with water, dry it and spray one flow coat of lacquer by mixing one part of lacquer to two parts CHAMAK N.C. Thinner No.199/111 to a viscosity of 15 Sec. by F.C.No.4. Air dry overnight. Burnish with std. made rubbing compound. followed by Polish with std. made wax polish.<br><br>After painting with CHAMAK Autoprimer Paints regular washing and using of silicon or wax polish is enough glass and colour of the paint for years. Stir the content thoroughly prior to use. |
| Shelf Life                                     | : As long as container is kept sealed it can; be stored upto 12 months without deterioration.   |
| Packing  | : 20 Liters, 4 Litres, 1 Liter. 500 mis.  |
| Special Instruction                            | : To minimise blussing when spraying CHAMAK Aluminium Paints during rainy season, use upto 25% CHAMAK N.C. Retarder.  |

(The information given in this literature sheet is to the best of our knowledge true and accurate. Their accuracy, completeness or appropriateness under the actual condition of any intended use is not guaranteed.)